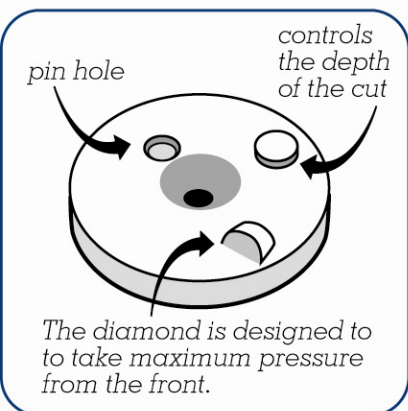


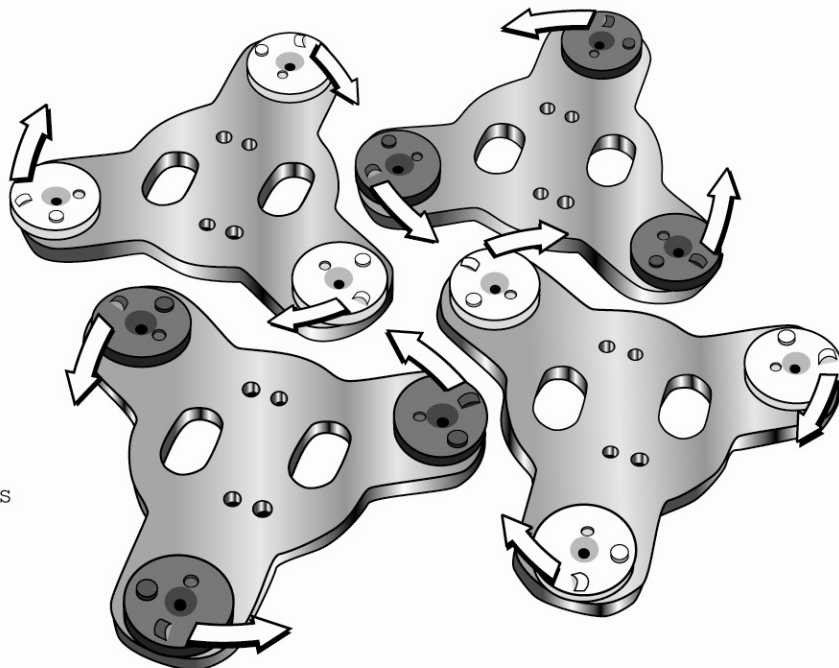
# Proper Installation of STI Wolverine PCD Cutters



Two configurations can be used for the STI Wolverine PCD Cutters. One is more aggressive than the other. It is very important that installation is followed according to these instructions. Improper installation will result in premature wear of the diamonds and possible breakage. STI is not responsible for diamond breakage due to improper installation and/or rotation.

## Standard Configuration:

All diamonds are placed in the **outside** position. Notice clockwise and counterclockwise rotations of each plate.



## Alternative Configuration:

Notice the **outside**, **middle**, and **inside** cutting positions for each Wolverine PCD.

